

# Shield N Seal® part replacement instructions for the Shield Sealer® SNS600

## How to replace the seal wire and Teflon® tape

**When to replace:** Replace the seal wire and Teflon® tape when the machine is not performing the sealing operation correctly, bag burning, incomplete seal, or no heat to seal.

**Included in this kit:** One seal wire, one seal wire tool, and one Teflon® tape strip. **Tool needed:** #2 Phillips head screwdriver (magnetic head screwdriver is recommended).

1. Completely remove the original Teflon® tape from the machine (or as much as possible). The Teflon® tape is located at the front of the machine.

*Note: Machine or mineral oil may be used for removal of the tape residue, then wipe oil off thoroughly.*



2. The seal wire is shown in photo at right.



3. Remove the screws at the two ends of the seal wire using a Phillips head #2 screwdriver.

*Note: To prevent the screws from dropping into the machine, use a magnetic head screw driver. If the screws drop into the machine the magnetic screwdriver will be helpful to retrieve them.*



4. Remove the seal wire from the machine.

*Note: Installation of seal wire is the reverse of removal. The seal wire tool is used under each end of seal bar to lift the spring loaded seal bar holder.*



5. Locate the seal wire tool in your maintenance kit. Screw in one end of the new seal wire in the same place as you removed the old one.



6. To screw in the other end, insert the small end of the seal wire tool under the spring loaded seal bar assembly. Using the tool, lift screw hold down so it is parallel to machine face. Tighten screw firmly.

*Note: The maintenance kit is included with your Shield N Seal® Shield Sealer®.*



7. The replacement of the seal wire is now complete.



8. Locate the new Teflon® tape in your maintenance kit. Remove the yellow backing paper.

Place the Teflon® tape carefully back in place over the seal bar. Run your thumb over the tape to ensure good adhesion.



*Note: The Teflon® tape must cover the holes on the two ends of the seal bar and seal wire.*



9. The replacement of the Teflon® tape is now complete.



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## How to replace the vacuum gaskets

**Included in this kit:** Two vacuum gaskets (black foam rubber rectangles).

**When to replace:** Replace the vacuum gaskets when machine will not vacuum.

Note: For best performance vacuum seals need to be seated properly at all times. A flush and flat seal always works best!

1. Open machine.



2. Remove the original vacuum gasket from the top of the machine (black foam rubber rectangle).



3. Remove the original vacuum gasket from the bottom of the machine.



4. Locate the new vacuum gasket in your maintenance kit, and press securely in place. Run thumb along the surface for a smooth even fit.



5. The replacement of the vacuum gasket is now complete.



## How to replace the seal bar insulator

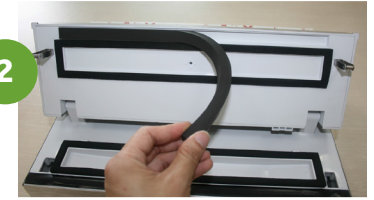
**Included in this kit:** One seal bar insulator strip.

**When to replace:** Replace insulator strip when the seal bar is installed.

1. Open the machine.



2. Remove the original seal bar insulator strip from the top of the machine (black rubber strip).



3. Locate the new seal bar insulator from your maintenance kit, and press securely in place. Run thumb along the surface for a smooth even fit.



4. The replacement of the seal bar insulator is now complete.

