



- 1) Use supplied allen wrench to loosen Set Screw. (Clean set screw head with a pick before loosening with allen wrench.)
- 2) Pull Plastic Whip out of channel.
- 3) Repeat step 1 and 2 for all 12 Whips.
- 4) Once all Whips are removed, start from the bottom and work outward. Insert new Plastic whip into channel leaving equal space between both sides of barrel.
- 5) Use allen wrench to tighten Set Screw. DO NOT overtighten just snug screw until whips dont move.
- 6) Repeat steps 4 and 5 for remaining whips.
- 7) Turn on machine and listen. If whips are hitting inside of barrel, find and recenter these whips, then repeat this step.